# Honeywell

# ST 3000 Smart Transmitter Series 900 Flange Mounted Liquid Level Models

STF93F 0 to 100 psi 0 to 7 bar

34-ST-03-68 10/2002

# Specification and Model Selection Guide

### Introduction

In 1983, Honeywell introduced the first Smart Pressure Transmitter— the ST 3000<sup>®</sup>. In 1989, Honeywell launched the first all digital, bi-directional protocol for smart field devices. Today, its ST 3000 Series 900 Flange-mount Pressure Transmitters continue to bring proven "smart" technology to a wide spectrum of pressure measurement applications. Flange-mount transmitters are offered with a variety of tank connections including ANSI flanges and sanitary. Applications include gauge pressure measurement in pressure vessels in the chemical industry as well as level applications in both the chemical and hydrocarbon processing industries with either wet or dry legs on the low side. Versatility is made possible though compound characterization of the meter body as well as the ability to measure a broad range of differential pressures.

All ST 3000 transmitters can provide a 4-20 mA output, Honeywell Digitally Enhanced (DE) output, HART\* output, or FOUNDATION™ Fieldbus output. When digitally integrated with Honeywell's Process Knowledge System™, EXPERION PKS™, ST 3000 instruments provide a more accurate process variable as well as advanced diagnostics.

Honeywell's cost-effective ST 3000 S900 transmitters lead the industry in reliability and stability:

- Stability = +/-0.01% per year
- Reliability = 470 years MTBF



**Figure 1**—Series 900 Flange Mounted Pressure Transmitters feature proven piezoresistive sensor technology.

The devices provide comprehensive self-diagnostics to help users maintain high uptime, meet regulatory requirements, and attain high quality standards. S900 transmitters allow smart performance at analog prices. Accurate, reliable and stable, Series 900 transmitters offer greater turndown ratio than conventional transmitters.

"Honeywell transmitters operating in the digital mode using Honeywell's Digitally Enhanced (DE) protocol make diagnostics available right at the control system's human interface. Equally important, transmitter status information is continuously displayed to alert the operator immediately of a fault condition. Because the process variable (PV) status transmission precedes the PV value, we are guaranteed that a bad PV is not used in a control algorithm. In addition, bi-directional communication provides for remote transmitter configuration directly from the human interface, enabling management of the complete loop."

Maureen Atchison, DuPont Site Electrical & Instrumentation Leader

#### **Description**

The ST 3000 transmitter can replace any 4 to 20 mA output transmitter in use today and operates over a standard two-wire system.

The measuring means is a piezoresistive sensor, which actually contains three sensors in one. It contains a differential pressure sensor, a temperature sensor, and a static pressure sensor.

Microprocessor-based electronics provide higher span-turndown ratio, improved temperature and pressure compensation, and improved accuracy.

The transmitter's meter body and electronics housing resist shock, vibration, corrosion, and moisture. The electronics housing contains a compartment for the single-board electronics, which is isolated from an integral junction box. The single-board electronics is replaceable and interchangeable with any other ST 3000 Series 100 or Series 900 model transmitter.

Like other Honeywell transmitters, the ST 3000 features two-way communication between the operator and the transmitter through our Smart Field Configurator (SFC). You can connect the SFC anywhere that you can access the transmitter signal lines.

The SCT 3000 Smartline<sup>®</sup> Configuration Toolkit provides an easy way to configure instruments using a personal computer. The toolkit enables configuration of devices before shipping or installation. The SCT 3000 can operate in the offline mode to configure an unlimited number of devices. The database can then be loaded downline during commissioning.

#### **Features**

- Choice of linear or square root output conformity is a simple configuration selection.
- Direct digital integration with Experion PKS and other control systems provides local measurement accuracy to the system level without adding typical A/D and D/A converter inaccuracies.
- Unique piezoresistive sensor automatically compensates input for temperature and static pressure. Added "smart" features include configuring lower and upper range values, simulating accurate analog output, and selecting preprogrammed engineering units for display.
- Smart transmitter capabilities with local or remote interfacing means significant manpower efficiency improvements in commissioning, start-up, and ongoing maintenance functions.

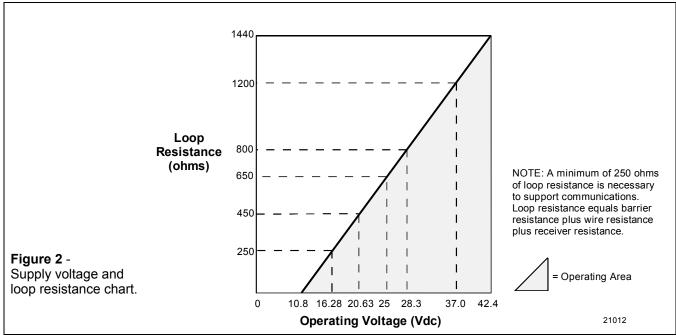
### **Specifications**

**Operating Conditions - All Models** 

Parameter	Con	rence dition o static)	Rated Co	ondition	Operativ	e Limits	Transpo and St	ortation torage
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature	25 ±1	77 ±2	-40 to 85	-40 to 158	-40 to 85	-40 to 185	-55 to 125	-67 to 257
Meter Body Temperature	25 ±1	77 ±2	-40 to 110*	-40 to 230*	-40 to 125	-40 to 257	-55 to 125	-67 to 257
Process Interface Temperature								
STF924, STF932 only	25 ±1	77 ±2	-40 to 110**	-40 to 230**	-40 to 175†	-40 to 350†	-55 to 125	-67 to 257
Humidity %RH	10 t	o 55	0 to	100	0 to	100	0 to	100
Overpressure (Flange Rating) ANSI Class 150 psi bar		0	26 18	-	21 14			
ANSI Class 300 <b>psi</b> <b>bar</b>		0	69 48	-	64 44			
Vacuum Region - Minimum Pressure mmHg absolute inH <sub>2</sub> O absolute	lute atmospheric		2! 1;		2 (short term ††) 1 (short term ††)			
Supply Voltage, Current, and Load Resistance	Currer	e Range nt Range Resistan				)		

For model STF932 with CTFE fill fluid, the rating is -15 to 110°C (5 to 230°F); for models STF92F and STF93F with CTFE fill fluid, the rating is –15 to 70°C (5 to 158°F).

\*\* For model STF932 with CTFE fill fluid, the rating is –15 to 110°C (5 to 230°F).



<sup>†</sup> For CTFE fill fluid, the maximum temperature rating is 150°C (300°F). †† Short term equals 2 hours at 70°C (158°F)

# Performance Under Rated Conditions\* - Model STF924 (0 to 400 inH<sub>2</sub>O/1000 mbar)

Parameter	Description					
Upper Range Limit inH <sub>2</sub> O mbar	400 (39.2°F/4°C is standard reference temperature for inH <sub>2</sub> O range.) 1000					
Minimum Span inH <sub>2</sub> O mbar	25 62.5					
Turndown Ratio	16 to 1					
Zero Elevation and Suppression	No limit except minimum span within ±100% URL. Specifications valid from –100% to + 100% URL.					
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	<b>In Analog Mode:</b> ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH <sub>2</sub> O), accuracy equals:					
Accuracy includes residual error after averaging successive	$\pm 0.05 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
readings.  • For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH <sub>2</sub> O), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
Zero Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.2625\%$ of span.  For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.0125 + 0.25 \left( \frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right)$ or $\pm 0.0125 + 0.25 \left( \frac{125 \text{ mbar}}{\text{span mbar}} \right)$ in % span					
	In Digital Mode: $\pm 0.25\%$ of span.  For span below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.25 \left( \frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right)$ or $\pm 0.25 \left( \frac{125 \text{ mbar}}{\text{span mbar}} \right)$ in % span					
Combined Zero and Span Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.50\%$ of span. For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.25 + 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.25 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$ In Digital Mode: $\pm 0.475\%$ of span. For span below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.225 + 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.225 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
Zero Static Pressure Effect per 300 psi (20 bar)	$\pm 0.2125\%$ of span. For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.0125 + 0.20 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.0125 + 0.20 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
Combined Zero and Span Static Pressure Effect per 300 psi (20 bar)	$\pm 0.40\%$ of span. For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.20 + 0.20 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.20 + 0.20 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
Stability	±0.015% of URL per year					

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

### Performance Under Rated Conditions\* - Model STF932 (0 to 100 psi/7 bar)

Parameter		Description
Upper Range Limit	psi bar	100 7
Minimum Span	psi bar	5 0.35
Turndown Ratio		20 to 1
Zero Elevation and Sup	pression	No limit except minimum span within ±100% URL. Specifications valid from –100% to + 100% URL.
Accuracy (Reference – I combined effects of linea hysteresis, and repeatab	ırity,	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based.  For URV below reference point (20 psi), accuracy equals:
<ul> <li>Accuracy includes resi after averaging succes readings.</li> </ul>		$\pm 0.05 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$
<ul> <li>For FOUNDATION Fieldb Digital Mode specificat HART use Analog Mod specifications.</li> </ul>	tions. For	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$
Zero Temperature Effect 28°C (50°F)	ct per	In Analog Mode: $\pm 0.2625\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.0125 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
		In Digital Mode: ±0.25% of span.  For URV below reference point (30 psi), effect equals:  ±0.25 (30 psi/span psi) or ±0.25 (2 bar/span bar) in % span
Combined Zero and Sp Temperature Effect per (50°F)		In Analog Mode: $\pm 0.50\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.25 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.25 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span  In Digital Mode: $\pm 0.475\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.225 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.225 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
Zero Static Pressure Ef 300 psi (20 bar)	fect per	$\pm 0.2125\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.20 \left( \frac{30 \text{ psi}}{\text{span psi}} \right)$ or $\pm 0.0125 + 0.20 \left( \frac{2 \text{ bar}}{\text{span bar}} \right)$ in % span
Span Static Pressure E 300 psi (20 bar)	ffect per	$\pm 0.40\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.20 + 0.20 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.20 + 0.20 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
Stability		±0.04% of URL per year

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

## Performance Under Rated Conditions\* - Model STF92F (0 to 400 inH<sub>2</sub>O/25 mbar)

mbar	400 (39.2°F/4°C is standard reference temperature for inH <sub>2</sub> O range.) 25					
Minimum Span inH <sub>2</sub> O						
mbar <sup>(</sup>	25 62					
Turndown Ratio	16 to 1					
Zero Elevation and Suppression	–5 to +100% URL					
combined effects of linearity,	<b>In Analog Mode:</b> ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH <sub>2</sub> O), accuracy equals:					
readings	$\pm 0.05 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in \% span}$					
For FOUNDATION Fieldbus use     Digital Mode specifications. For	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH <sub>2</sub> O), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{25 \text{ inH}_2O}{\text{span inH}_2O}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
28°C (50°F)	In Analog Mode: $\pm 0.1625\%$ of span.  For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.0125 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.0125 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$ In Digital Mode: $\pm 0.15\%$ of span.  For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.25\%$ of span. For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.10 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.10 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$ In Digital Mode: $\pm 0.225\%$ of span. For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.075 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.075 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
1000 psi (70 bar)	$\pm 0.1625\%$ of span.  For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.0125 + 0.15 \left( \frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.15 \left( \frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ span}$					
Combined Zero and Span Static Pressure Effect per 1000 psi (70	$\pm 0.30\%$ of span.  For URV below reference point (50 inH <sub>2</sub> O), effect equals: $\pm 0.15 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.15 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$					
	±0.015% of URL per year					

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

### Performance Under Rated Conditions\* - Model STF93F (0 to 100 psi/7 bar)

Upper Range Limit   psi bar   100   7	
Turndown Ratio  Zero Elevation and Suppression  Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)  Accuracy includes residual error after averaging successive readings.  For FOUNDATION Fieldbus use  10.05 + 0.05 (20 psi span psi) or ±0.05 + 0.05 (1.4 bar span bar) in % span in Digital Mode: ±0.075% of calibrated span or upper range value (URV), which is greater, terminal based.	
Zero Elevation and Suppression       −5 to +100% URL         Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)       In Analog Mode: ±0.10% of calibrated span or upper range value (URV), which is greater, terminal based.         For URV below reference point (20 psi), accuracy equals:         ±0.05 + 0.05 ( 20 psi span psi)       or ±0.05 + 0.05 ( 1.4 bar span bar)       in % span         In Digital Mode: ±0.075% of calibrated span or upper range value (URV), which is greater, terminal based.	
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)  • Accuracy includes residual error after averaging successive readings.  • For FOUNDATION Fieldbus use  In Analog Mode: ±0.10% of calibrated span or upper range value (URV), which is greater, terminal based.  For URV below reference point (20 psi), accuracy equals:  ±0.05 + 0.05 (20 psi span psi) or ±0.05 + 0.05 (1.4 bar span bar) in % span  In Digital Mode: ±0.075% of calibrated span or upper range value (URV), which is greater, terminal based.	
combined effects of linearity, hysteresis, and repeatability)  • Accuracy includes residual error after averaging successive readings.  • For FOUNDATION Fieldbus use list greater, terminal based.  For URV below reference point (20 psi), accuracy equals:  ±0.05 + 0.05 ( 20 psi / span psi ) or ±0.05 + 0.05 ( 1.4 bar / span bar ) in % span  In Digital Mode: ±0.075% of calibrated span or upper range value (URV), which is greater, terminal based.	
readings.  In Digital Mode: ±0.075% of calibrated span or upper range value (URV), which is greater, terminal based.	ever
Digital Mode specifications. For HART use Analog Mode specifications.  For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left( \frac{20 \text{ psi}}{\text{span psi}} \right)$ or $\pm 0.025 + 0.05 \left( \frac{1.4 \text{ bar}}{\text{span bar}} \right)$ in % span	ever
Zero Temperature Effect per 28°C (50°F)  In Analog Mode: $\pm 0.1625\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.15 \left( \frac{30 \text{ psi}}{\text{span psi}} \right)$ or $\pm 0.0125 + 0.15 \left( \frac{2 \text{ bar}}{\text{span bar}} \right)$ in % span  In Digital Mode: $\pm 0.15\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.15 \left( \frac{30 \text{ psi}}{\text{span psi}} \right)$ or $\pm 0.15 \left( \frac{2 \text{ bar}}{\text{span bar}} \right)$ in % span	
Combined Zero and Span Temperature Effect per 28°C (50°F)  In Analog Mode: $\pm 0.25\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.10 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.10 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$ In Digital Mode: $\pm 0.225\%$ of span.  For URV below reference point (30 psi), effect equals: $\pm 0.075 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.075 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$	
Zero Static Pressure Effect per 1000 psi (70 bar)	
Combined Zero and Span Static Pressure Effect per 1000 psi (70 bar)	

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

### **Performance Under Rated Conditions - General for all Models**

Parameter	Description
Output (two-wire)	Analog 4 to 20 mA or DE digital communications mode. Options available for FOUNDATION Fieldbus and HART protocol.
Supply Voltage Effect	0.005% span per volt.
Damping Time Constant	Adjustable from 0 to 32 seconds digital damping.
CE Conformity (Europe)	89/336/EEC, Electromagnetic Compatibility (EMC) Directive.
Lightning Protection Option	Leakage Current: 10 microamps max. @ 42.4 VDC, 93°C
(Code "LP")	Impulse Rating:       10/20 μ sec.       5,000 Amps (50 strikes)       10,000 Amps (20 strikes)         (rise/decay)       10/1000 μ sec.       250 Amps (1000 strikes)       500 Amps (400 strikes)

# **Physical and Approval Bodies**

Parameter	Description
Barrier Diaphragms Material (Wetted)	316L SS, Hastelloy C-276
Gasket Ring Material (Wetted)	316 SS, Hastelloy C-276*
Extension Tube Material (Wetted)	316 SS
Process Head and Adapter Flange Material	316 SS, Carbon Steel (zinc-plated), Hastelloy C-276*
Sanitary Flange Mount	All parts are 316 SS.
Process Head Gaskets	Teflon is standard.
Meter Body Bolting	Carbon Steel or 316 SS (NACE) bolts.
Mounting Flange	
STF924, STF932	Flush or Extended Diaphragm: Zinc Chromate plated Carbon Steel, 304 SS, or 316 SS.  Sanitary Design: 316 SS
STF92F, STF93F	316 SS (NOTE: Mounting Flange is process wetted.)
Fill Fluid	Silicone oil or CTFE (Chlorotrifluoroethylene)
Electronic Housing	Epoxy-Polyester hybrid paint. Low Copper-Aluminum. Meets NEMA 4X (watertight) and NEMA 7 (explosion proof). Stainless steel optional.
Process Connections	
All Models	Process Head: 1/4-inch NPT; 1/2-inch NPT with adapter, standard option.
STF924, STF932	Flange: 3 or 4-inch Class 150 or 300 ANSI; DN80-PN40 or DN100-PN40 DIN flange.
	Extended Diaphragm: 2, 4, or 6 inches (50, 101, 152 mm) long.
	<b>Sanitary Flange Mount:</b> 4-inch sanitary tank spud with Ladish 4-inch Tri-Clamp. See Specification 34-ST-03-26.
STF92F, STF93F	3-inch, Class 150 ANSI flange.

### Physical and Approval Bodies, continued

Parameter	Description
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Mounting	See Figure 3 for typical flange mounting arrangement.
Dimensions	See Figures 4, 5, and 6
Net Weight STF924, STF932 STF92F, STF93F	Flush Model: 26.5 pounds (12 Kg) 15.4 pounds (7 Kg)
Approval Bodies - Hazardous Areas	Approved as explosion proof and intrinsically safe for use in Class I, Division 1, Groups A, B, C, D locations, and nonincendive for Class I, Division 2, Groups A, B, C, D locations. Approved EEx ia IIC T4, T5, T6 and EEx d IIC T5, T6 per ATEX standards. See attached Model Selection Guide for options.
Pressure Equipment Directive (97/23/EC)	The ST 3000 pressure transmitters listed in this Specification have no pressurized internal volume or have a pressurized internal volume rated less than 1,000 bar (14,500 psig) and/or have a maximum volume of less than 0.1 liter. Therefore, these transmitters are either; not subject to the essential requirements of the directive 97/23/EC (PED, Annex 1) and shall not have the CE mark, or the manufacturer has the free choice of a module when the CE mark is required for pressures > 200 bar (2,900 psig).

#### Flush design only.

**NOTE:** Pressure transmitters that are part of safety equipment for the protection of piping (systems) or vessel(s) from exceeding allowable pressure limits, (equipment with safety functions in accordance with Pressure Equipment Directive 97/23/EC article 1, 2.1.3), require separate examination.

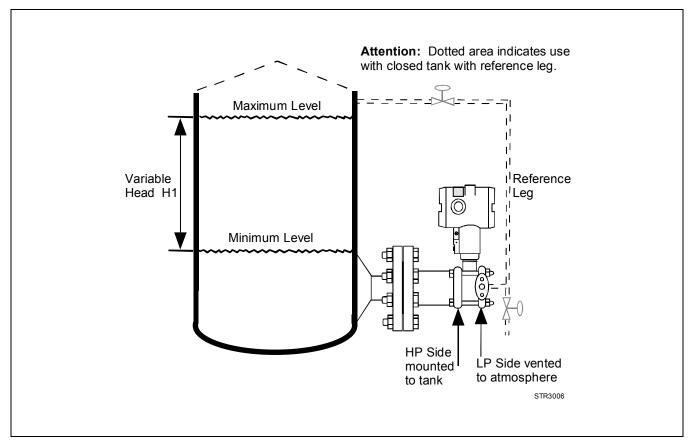


Figure 3—Typical mounting arrangement for flange mounted liquid level transmitter

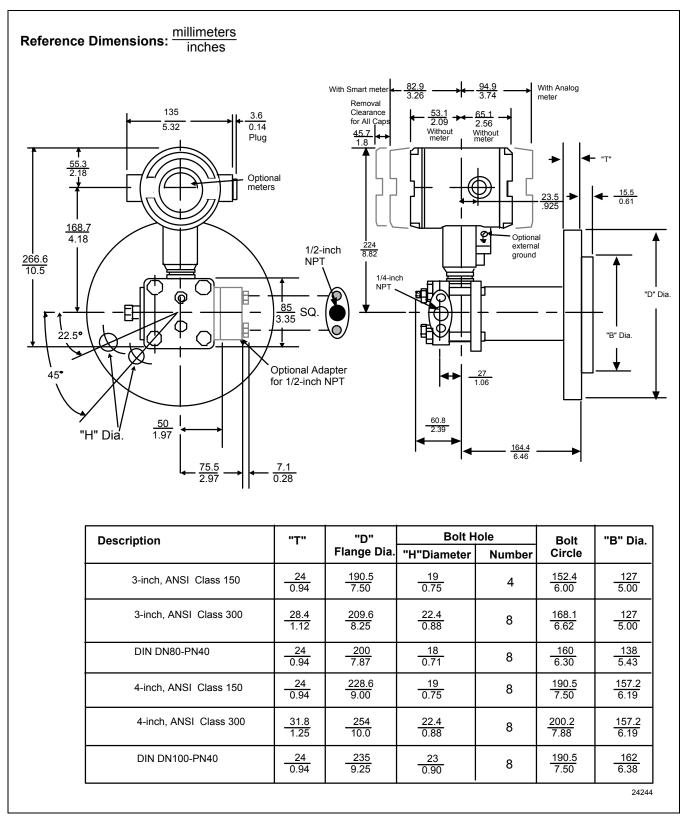


Figure 4—Approximate mounting dimensions for STF924 and STF932 flush diaphragm type

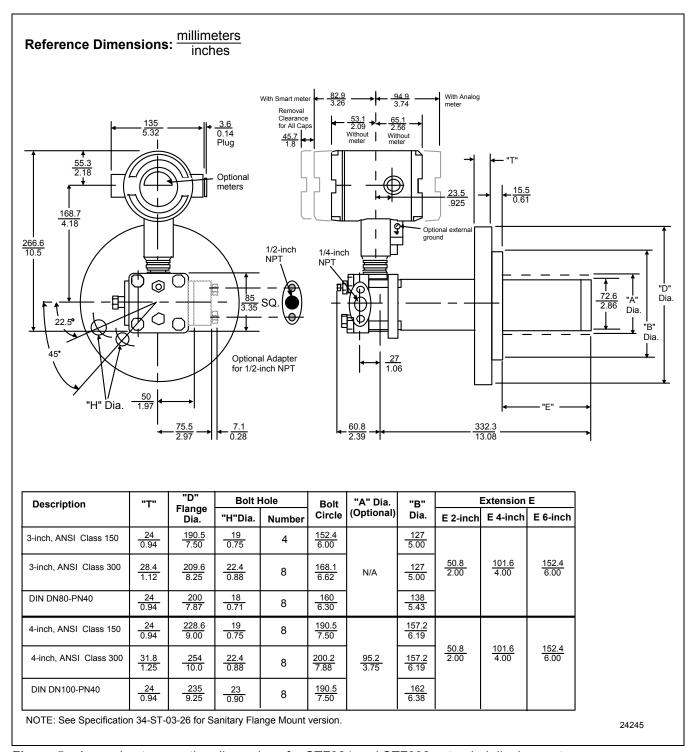


Figure 5—Approximate mounting dimensions for STF924 and STF932 extended diaphragm type

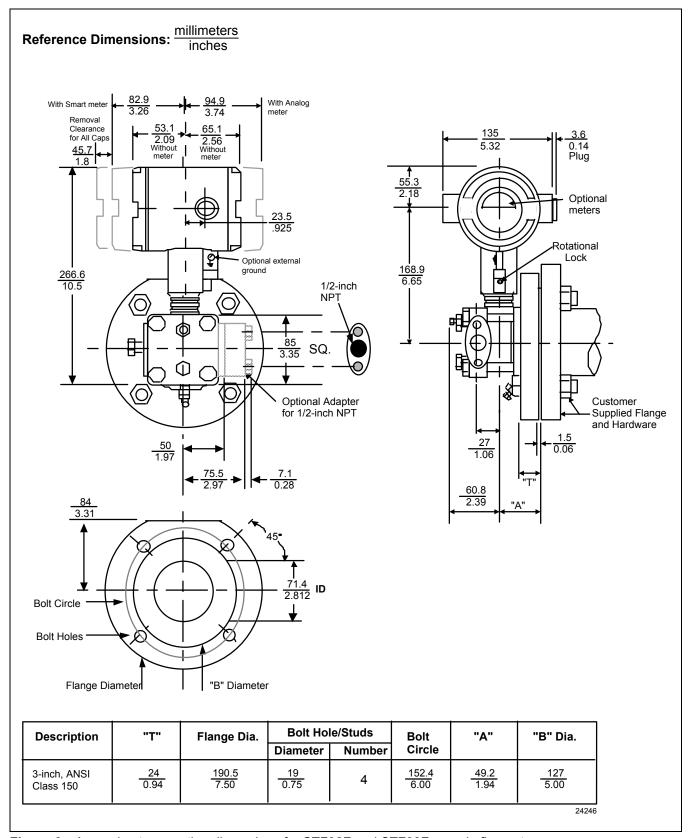
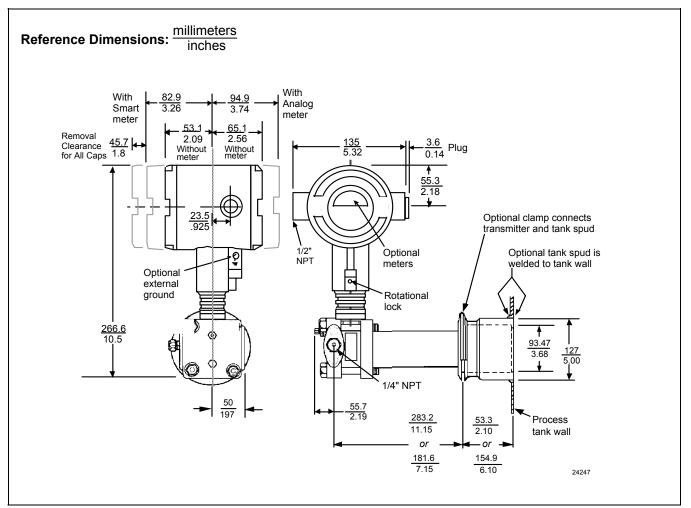


Figure 6—Approximate mounting dimensions for STF92F and STF93F pseudo flange type



**Figure 7**—Typical mounting dimensions for Flange-Mounted Liquid Level Transmitter with sanitary flange for 4-inch diameter tank spud—For Reference Only

#### **Options**

#### Mounting Bracket

The angle mounting bracket is available in either zinc-plated carbon steel or stainless steel and is suitable for horizontal or vertical mounting on a two inch (50 millimeter) pipe, as well as wall mounting. An optional flat mounting bracket is also available in carbon steel for two inch (50 millimeter) pipe mounting.

# Indicating Meter (ME and SM Options)

Two integral meter options are available. An analog meter (option ME) is available with a 0 to 100% linear scale. The Smart Meter (option SM) provides an LCD display for both analog and digital output and can be configured to display pressure in pre-selected engineering units.

# Lightning Protection (Option LP)

A terminal block is available with circuitry that protects the transmitter from transient surges induced by nearby lightning strikes.

# HART Protocol Compatibility (Option HC)

An optional electronics module is available for the ST 3000 that provides HART Protocol compatibility. Transmitters with the HART Option are compatible with the AMS System. (Contact your AMS Supplier if an upgrade is required.)

# Indicator Configuration (Option CI)

Provides custom configuration of Smart Meters.

### Tagging (Option TG)

Up to 30 characters can be added on the stainless steel nameplate mounted on the transmitter's electronics housing at no extra cost. Note that a separate nameplate on the meter body contains the serial number and body-related data. A stainless steel wired on tag with additional data of up to 4 lines of 28 characters is also available. The number of characters for tagging includes spaces.

# Transmitter Configuration (Option TC)

The factory can configure the transmitter linear/square root extraction, damping time, LRV, URV and mode (analog/digital) and enter an ID tag of up to eight characters and scratchpad information as specified.

# Custom Calibration and ID in Memory (Option CC)

The factory can calibrate any range within the scope of the transmitter's range and enter an ID tag of up to eight characters in the transmitter's memory.

# FOUNDATION Fieldbus (Option FF)

Equips transmitter with FF protocol for use in 31.25 kbit/s FF networks. See document 34-ST-03-72 for additional information on ST 3000 Fieldbus transmitters.

### Ordering Information

Contact your nearest Honeywell sales office, or

In the U.S.:

Honeywell
Industrial Automation & Control
16404 North Black Canyon Hwy.
Phoenix, AZ 85053
1-800-288-7491

In Canada:

The Honeywell Centre 155 Gordon Baker Rd. North York, Ontario M2H 3N7 1-800-461-0013

In Latin America:

Honeywell Inc. 480 Sawgrass Corporate Parkway, Suite 200 Sunrise, FL 33325 (954) 845-2600

In Europe and Africa:

Honeywell S. A. Avenue du Bourget 1 1140 Brussels, Belgium

In Eastern Europe:

Honeywell Praha, s.r.o. Budejovicka 1 140 21 Prague 4, Czech Republic

In the Middle East:

Honeywell Middle East Ltd. Khalifa Street, Sheikh Faisal Building Abu Dhabi, U. A. E.

In Asia:

Honeywell Asia Pacific Inc.
Honeywell Building,
17 Changi Business Park Central 1
Singapore 486073
Republic of Singapore

In the Pacific:

Honeywell Pty Ltd. 5 Thomas Holt Drive North Ryde NSW Australia 2113 (61 2) 9353 7000

In Japan:

Honeywell K.K. 14-6 Shibaura 1-chrome Minato-ku, Tokyo, Japan 105-0023

Or, visit Honeywell on the World Wide Web at: http://www.honeywell.com

Specifications are subject to change without notice. (Note that specifications may differ slightly for transmitters manufactured before October 30, 1995.)

### Model Selection Guide (34-ST-16-30)

#### Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make one selection from each table, I and II, using the column below the proper arrow.
   Select as many Table III options as desired (if no options or approvals are desired, specify 9X).
   A (\*) denotes unrestricted availability. A letter denotes restricted availability.
   Restrictions follow Table IV.

Key Number	I	II	III (Optional)	IV
			-  ,	- XXXX

KEY NUMBER	Selection	Availa	bility
Span			
0-25 to 0-400 inH <sub>2</sub> 0/0-62.2 to 0-1000 mbar Compound Characterized	STF924	↓	
0-5 to 0-100 psi/0-0.34 to 0-7 bar Compound Characterized	STF932	$\downarrow$	
0-25 to 0-400 inH <sub>2</sub> 0/0-62.2 to 0-1000 mbar	STF92F		$ \downarrow $
0-5 to 0-100 psi/0-0.34 to 0-7 bar	STF93F		$\downarrow$

#### **TABLE I - METER BODY**

			Vent/Drain	Barrier	Diaphragm				
	Design	Ref. Hd.	Valve **	Diaphragms	Plate	Extension			
			on Ref. Hd	(wetted)	(wetted)	(wetted)			
				316 LSS	316 SS		Α	٠	
		Carbon*		Hast C	316 SS		W	*	
		Steel		Hast C	Hast C		B	٠	
	Flush		316 SS	316 LSS	316 SS		E	٠	
		316 SS		Hast C	316 SS	N/A	X	*	
				Hast C	Hast C		F	٠	
		Hast C	Hast C	Hast C	Hast C		J	•	
Materials		Carbon*		316 LSS			M	•	
	Extended	Steel		Hast C			N	٠	
		316 SS	316 SS	316 LSS	316 SS	316 SS	R	٠	
				Hast C			S	٠	
		Carbon*		316 LSS			Α		•
	Pseudo	Steel	316 SS	Hast C	N/A	N/A	B		٠
	Flange	316 SS		316 LSS			E		•
				Hast C			F		•
	Sanitary Flange (3-A)	316 SS	316SS	316 LSS	316 SS	316 SS	Z	w	
Fill Fluid	Silicone	;					_1_	*	•
(Meter Body & Flan	<u> </u>						_2_	*	٠
	Reference	Head			Flange				
	1/4" NPT				gh Pressure		A	*	*
Process					ow Pressure		C		*
Connection	1/2" NPT (v	vith Adapt	er)	l Hi	igh Pressure	Side	H	t	t
				Lo	ow Pressure	Side	K		t

<sup>\*</sup> Carbon Steel heads are zinc-plated. Not recommended for water service due to hydrogren migration. Use Stainless Steel heads.

<sup>\*\*</sup> Vent/Drains are Teflon coated for lubricity.

			STF9	A	vail
				$\overline{\downarrow}$	
				Ž4	2F
ΓABLE II - FLANGE	ASSEMBLY		Selection	√  24	3F
No Selection			0	y y y y y  + + y y y y + + + w w w y y y + + + v v v v v	•
	3" ANSI Class 150		_ 1	У	
	3" ANSI Class 300		_2	у	
	DN80-PN40 DIN	Carbon	_3	l у	
	4" ANSI Class 150	Steel	_4	•	
	4" ANSI Class 300	(non-wetted)	_5	•	
	DN100-PN40 DIN		_6	•	
	3" ANSI Class 150		А	У	
Flange	3" ANSI Class 300		В В	1 -	
ŭ	DN80-PN40 DIN	304 SS			
ANSI Flanges have	4" ANSI Class 150			1 -	
125-500 AARH	4" ANSI Class 300	(non-wetted)	E	•	
Surface Finish)	DN100-PN40 DIN		F	•	
,	3" ANSI Class 150		H	v	
	3" ANSI Class 300			1 -	
	DN80-PN40 DIN	316 SS		1 -	
	4" ANSI Class 150			1 -	
	4" ANSI Class 300	(non-wetted)	_ M	•	
	DN100-PN40 DIN		_N	•	
	Pseudo Flange on Standard DP	316 SS			
	3" ANSI Class 150 w/Vent/Drain	(wetted)	_R		٠
	3" ANSI Class 150 w/o Vent/Drain		_P		•
	3-A Sanitary Flange for 4" Ladish	316 SS	_S	w	
	Tri-Clamp	(wetted)			
	No Selection		0	w	•
Gasket Ring		316 SS	1	Selection   24   2   24   2   24   2   2   2   2	
(wetted)	Flush Design	Hast C	2		
	Extended Design	316 SS	5	v	
	No Selection		0_		•
	Flush			h	
	Diameter	Length			
	2.86 Inches	2 inches	1_	v	
	(for 3" or 4 " spud) ***	4 inches	2_	v	
Extension		6 inches	3_	l v	
(wetted)	3.75 Inches	2 inches		1	
• •	(optional for 4" spud) ***	4 inches	6_	v	
		6 inches		l۷	
	4 Inch Nominal Sanitary	2 inches		w	
	(for sanitary spud) ***	6 inches	B_	w	
lo Selection	TV V - Fr 7			1	•

<sup>\*\*\*</sup> For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

	CTF0	Availability
	STF9	T
		12412F1
TABLE III - OPTIONS	Selection	32 3F
None	00	• •
HARI Protocol Compatible Electronics	HC	e e b
FOUNDATION Fieldbus Communications	FF	r r  <sub> </sub> 0
Analog Meter (0-100 Even 0-10 Square Root)	ME	•   •   <sub>b</sub>
Smart Meter	SM	•   •
Custom Configuration of Smart Meter	CI	m   m
Local Zero	LZ	x x b
Local Zero and Span	ZS	s s i
Lightning Protection	LP	•   •   -
Custom Calibration and I.D. in Memory	CC	•   •
Transmitter Configuration	TC	•   •
Write Protection	WP	•   •
316SS (NACE) Bols and 304SS (NACE) Retaining Ring for Heads	CR	•   •
Stainless Steel Customer Wired-On Tag	TG	•   •
(4 lines, 28 characters per line, customer supplied information)		
Stainless Steel Customer Wired-On Tag (blank)	TB	•   •
Adapter Flange - 1/2" NPT St. Steel	S1	c c b
Adapter Flange - 1/2" NPT Hastelloy-C	T1	c c i
Modified DIN Process Heads - 316SS	DN	z   z
316 ST.ST. Electronics Housing - with M20 Conduit Connections	SH	n n
1/2" NPT to M20 316SS Conduit Adapter (BASEEFA EEx d IIC)	A1	n n b
1/2" NPT to 3/4" NPT 316 SS Conduit Adapter	A2	u u  <sub> </sub> "
Stainless Steel Housing with M20 to 1/2" NPT 316 SS Conduit	A3	i   i
Adapter (use for FM and CSA Approvals)		
Blind DIN SS Flanges Mounted with NACE Bolts	B1	d d
Clean Transmitter for Oxygen or Chlorine Service with Certificate	0X	ا ز ا ز ا
Over-Pressure Leak Test with F3392 Certificate	TP	•   •
Calibration Test Report and Certificate of Conformance (F3399)	F1	•   •   <sub>b</sub>
Certificate of Conformance (F3391)	F3	•   •
Certificate of Origin (F0195)	F5	1.1.
FMEDA (SIL) Certificate	F6	•   •
NACE Certificate (F0198)	F7	0 0
Additional Warranty - 1 year	W1	• •
Additional Warranty - 2 years	W2	•   •   b
Additional Warranty - 3 years	W3	• •
Additional Warranty - 4 years	W4	• •

Table III continued next page

			STF9	Availability		
			311.9	$\downarrow$	$\sqrt{}$	
TABLE III	- OPTIONS (continued	d)	Selection	24 32	2F 3F	
Approval Body	Approval Type	Location or Classification				
No hazar	dous location approvals		9X	1	+	
Factory Mutual	Explosion Proof Dust Ignition Proof Non-Incendive Intrinsically Safe	Class I, Div. 1, Groups A,B,C,D Class II, III Div. 1, Groups E,F,G Class I, Div. 2, Groups A,B,C,D Class I, II, III, Div. 1, Groups	1C	•	•	
CSA	Explosion Proof Dust Ignition Proof Intrinsically Safe	A,B,C,D,E,F,G Class I, Div. 1, Groups B,C,D Class II, III, Div. 1, Groups E,F,G Class I, II, III, Div. 1, Groups A,B,C,D,E,F,G	2J	•	٠	
SA (Australia)	Intrinsically Safe Non-sparking	Ex ia IIC T4 Ex n IIC T6 (T4 with SM option)	4G	•	*	
,	Intrinsically Saft, Zone 0/1	\	3S	•	*	
ATEX*	Flameproof, Zone 1	<b>(£x)II 2 G</b> EEx d IIC T5, T6, Enclosure IP 66/67	3D	•	•	
	Non-Sparking, Zone 2	(Honeywell). Enclosure IP 66/67	3N	•	*	

\*See ATEX installation requirements in the ST 3000 User's Manual 97/23/EC Pressure Equipment Directive (PED)

The ST 3000 pressure transmitters listed in this Model Selection Guide are in conformity with the essential requirements of the PED. A formal statement from TÜV Industry Service Group of TÜV America, Inc., a division of TÜV Süddeutschland, a Notified Body regarding the Pressure Equipment Directive, is available upon request

#### **TABLE IV**

Factory Identification	XXXX	٠	•

### **RESTRICTIONS**

Restriction		Available Only With		Not Available With	
Letter	Table	Selection	Table	Selection	
а		Approval Body Pending			
b	Select only one option from this group			group	
С	_	H,K			
d	I	E _ A, F _ A, R _ A, S _ A, X _ A,			
		E _ C, F _ C			
	III	DN			
е			III	4G	
g	I	A, B, E, F, J, W, X			
h			1	M,N,R,S,Z	
			II	5,,0	
i	III	1C or 2J			
j	ı	_2_			
m	≡	SM			
n			III	1C, 2J	
0	Ш	CR or B1			
r			III	TC, ME, 4G, 3S	
S			III	FF, ME	
t		Select from Table III S1, T1			
u	III	1C, 2J M, N, R, S			
٧	I	M, N, R, S			
w	I, II	Z S0A _; Z S0B _			
х	Ш	FF, SM			
у				5_,6_,7_	
Z	_	E_A, F_A, R_A, S_A, X_A, E_C, F_C			

Note: See ST-83 for Published Specials with pricing.

See ST-89 and User's Manual for part numbers.

See ST-OE-9 for OMS Order Entry Information including TC, manuals,

certificates, drawings and SPINS.

See ST-OD-1 for tagging, ID, Transmitter Configuration (TC) and calibration including factory default values.

To request a quotation for a non-published "special", fax RFQ to Marketing

Applications.

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HART\* is a trademark of the Hart Communication Foundation. FOUNDATION  $^{\text{TM}}$  is a trademark of the Fieldbus Foundation.



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